

Public Products List

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PCN Title: VIPower Products (SO-8): Assembly and Final Test Transfer to Bouskoura (second wave)

PCN Reference: ADG/23/13915

Subject: Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

VN800PSTR-E	VN750SMPTR-E	VN750PSTR-E
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PRODUCT/PROCESS CHANGE NOTIFICATION

TITLE	VIPower Products (SO-8): Assembly and Final Test Transfer to Bouskoura fgYWcbX'k Uj YŁ
IMPACTED	VIPower products housed in SO-8 package.
PRODUCTS	See enclosed list.
MANUFACT. STEP	Assembly and Final Testing
INVOLVED PLANT	Recipient: ST Shenzhen Plant (China)
	Destination: ST Bouskoura Plant (Morocco)
CHANGE REASON	ST Shenzhen SO8 package line closure June 30, 2023:
	Service and Capacity improvement for business continuity.
	Manufacturing process optimization.
CHANGE	Transfer of package assembly and Final testing from current Shenzhen
DESCRIPTION	(China) to Bouskoura (Morocco) Plant. Package Bill of Material is subject
_	to upgrade as described in the following document.
TRACEABILITY	Dedicated Finished Good code (internal part number).
VALIDATION	According to ZVEI Delta Qualification Matrix corresponding to following selected items:
	SEM-PA-04 Change of lead frame finishing material / area (internal)
	♣ SEM-PA-05 Change of lead and slug plating material /plating tickness (external)
	♣ SEM-PA-18 Move all or parts of production to a different assembly site • site
	SEM-TF-01 Move of all or part of electrical wafer test and/or final test to a different test site
	See following document for details and attached qualification report.
CURRENT	Replaced by new version featuring new Plant and upgraded package
REPORTS"	Qualification performed on Test Vehicles enclosed to this communication



VIPower® products in SO-8 package: Assembly and Final Test Transfer to Bouskoura (second wave)

Agenda

3 Change Description

9 Product lines impacted

5 Lead Frame Options

- 10 Conclusions
- 7 Bill Of Material Comparison
- 8 ZVEI Guidelines



Change description

- Aim of this document is to describe the activity performed to qualify the VIPower® products assembled in SO-8 package with the **S**uper**S**uper**H**igh**D**ensity Lead Frame in Bouskoura ST plant.
- The new Lead Frame material **S**uper**S**uper**H**igh**D**ensity ensure the same quality and electrical characteristics the current products processed in Shenzhen ST plant with the **H**igh**D**ensity Lead Frame.
- All reliability tests have been completed with positive results.

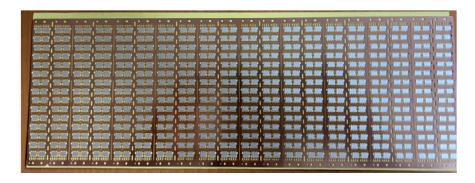


SO8 Lead Frame Density comparison: High Density vs Super Super High Density

• **256** Units (8 rows, 32 columns) for each Leed Frame **H**igh **D**ensity in Shenzhen plant



 600 Units (15 rows, 40 columns) for each Leed Frame Super Super High Density in Bouskoura ST plant.





SO8 SSHD Lead Frame option

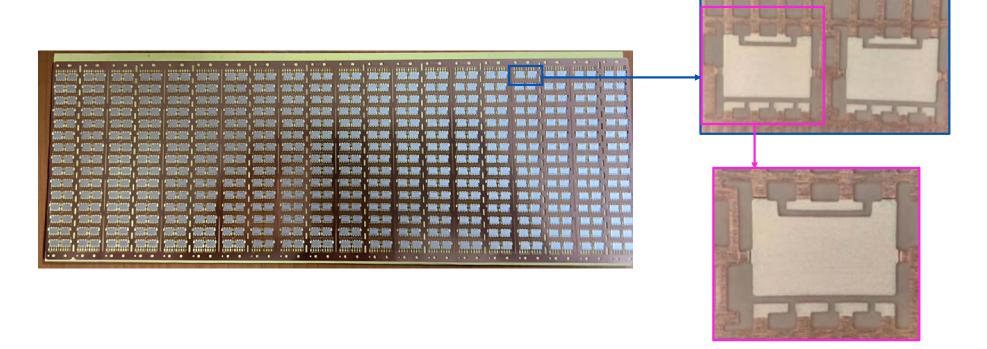
SO8 Lead Frame Option



Leadframe PN	FRAME SO 8L 92x169 6+2 SSHD 600uOpK SpAg
H igh D ensity	OPT K
in Shenzhen ST plant	PPF
Super Super High Density	OPT K
in Bouskoura ST plant	Spag



FRAME SO 8L 92x169 6+2 SSHD 600uOpK SpAg





Bill Of Material Comparison

SO 08 STRIP SINGLE ISLAND package

Actual Bill of Material in SHENZHEN plant								
ITEM	MATERIAL							
WIRE	WIRE Cu D2 BL40-55g EL15-25%							
FRAME	SO 8L 169x92 Mtx HD OpK NiThPdAgAu							
DIE ATTACH	GLUE LOCTITE ABLESTIK QMI95072A1							
MOLD COMPOUND	RESIN SUMITOMO EME-G700KC							

Actual Bill of Material in BOUSKOURA plant							
ITEM	MATERIAL						
WIRE	WIRE Cu D2 BL40-55g EL15-25%						
FRAME	SO 8L 92x169 6+2 SSHD 600uOpK SpAg						
DIE ATTACH	GLUE LOCTITE ABLESTIK QMI95072A1						
MOLD COMPOUND	RESIN SUMITOMO EME-G700KC						



ZVEI Guidelines

• According to ZVEI recommendations, the notification is required.

	Assessment of impact on Supply Chain regarding following aspects - contractual agreements - technical interface of processability/manufacturability of customer - form, fit, function, quality performance, reliability	Remaining risks within Supply Chain?		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		risks within Supply		Understanding of semiconductors experts	Examples to explain
ID	Type of change	No	Yes																																						
,	ANY																																								
	DATA SHEET																																								
	DESIGN																																								
	PROCESS - WAFER PRODUCTION																																								
	BARE DIE																																								
	PROCESS - ASSEMBLY																																								
SEM-PA-04	Change of lead frame finishing material / area (internal)	Р	Р	Change of surface material of die attach pad and second bond area (e.g. influence in adhesion to mold compound, wedge bond reliability)	e. g. change from Ag flash to NiP protection layer e. g. change from Ag spot to Au spot e. g. increase of silver plating area																																				
SEM-PA-05	Change of lead and heat slug plating material/plating thickness (external)	Р	Р	Change in material and / or process resulting in a new technology (e.g. pure tin).	e.g. change in heat slug stack e.g. change from Sn into Ni/Pd/Au e.g. change of layer thickness																																				
SEM-PA-18	Move all or parts of production to a different assembly site.	Ф	Р	Assembly transfer or relocation. Includes transfer as well as additional site.	e.g. dual source / fab strategy																																				
	PACKING/SHIPPING																																								
	EQUIPMENT																																								
	TEST FLOW																																								
SEM-TF-01	Move of all or part of electrical wafer test and/or final test to a different test site.	Р	Р	Tester transfer or relocation. Check impact on SEM-AN-01 Includes transfer as well as additional site.	Dual source strategy																																				



VIPower® Product lines impacted

VIPower® Product lines in SO 08 STRIP SINGLE ISLAND package

• Commercial Product : VN800PSTR-E (Silicon Line VNT903)

VN800PSTR-61-E (Silicon Line VNT903)

Commercial Product : VN750SMPTR-E (Silicon Line VNE801)

• Commercial Product : VN750PSTR-E (Silicon Line VNE701)



Conclusions

- Detailed qualification activity has been performed in order to qualify the VIPower® products assembled in SO-8 package with the SuperSuperHighDensity Lead Frame in Bouskoura ST plant.
- All reliability tests have been completed with positive results;
- This report shows the positive results achieved processing the VIPower® products assembled in SO-8 package and the SuperSuperHighDensity Lead Frame, ensuring the same quality and electrical characteristics as the current production in Shenzhen ST plant.





Reliability Evaluation Report

VIPower® MO3, MO5, M07 Technologies SO8 – ST Bouskoura (Morocco) Assembly plant

Note: this report is a summary of the reliability trials performed in good faith by STMicroelectronics in order to evaluate the electronic device conformance to its specific mission profile for Automotive Application. This report and its contents shall not be disclosed to a third party without previous written agreement from STMicroelectronics or under the approval of the author (see below).

Revision history

Rev.	Changes description	Author	Date
1	Full AEC-Q100 plan completed	A. Vilardo	12/12/2022

Approved by

Function	Location	Name	Date
Division Reliability Manager	ST Catania (Italy)	A. Marmoni	12/12/2022

RERLVIP22035 Page 1 of 20



TABLE OF CONTENTS

1	RELIABILIT	Y EVALUATION OVERVIEW	3
	1.1 OBJEC	TIVE	3
		BILITY STRATEGY AND TEST PLAN	
	1.2.1	Reliability strategy	3
	1.2.2	Test Plan	
	1.3 CONC	LUSION	5
2	PRODUCT (CHARACTERISTICS	6
	2.1 GENER	RALITIES	6
	2.2 PINS C	CONNECTION	11
	2.3 BLOCK	C DIAGRAM	12
	2.4 BOND	ING DIAGRAM	13
	2.5 TRACE	EABILITY	14
	2.5.1	Wafer Fab information	14
	2.5.2	Assembly information	14
	2.5.3	Reliability testing information	14
3	TESTS RESU	JLTS SUMMARY	15
	3.1 Lots	Information	15
	3.2 TEST I	RESULTS SUMMARY	16



1 RELIABILITY EVALUATION OVERVIEW

1.1 Objective

Aim of this report is to present the results of the reliability evaluation performed on selected test vehicles involving the VIPower®M03, MO5 and MO7 Technologies assembled in package SO8 with the new Super Super High Density (SSHD) lead frame in ST Bouskoura (Morocco) assembly plant.

The selected vehicles are:

- VIPower®M03 Technology:
 - VNS3NV04DP-E (VNS6 as ST internal code)
 - VNS14NV04P-E (VNT8 as ST internal code)
- VIPower®M05 technology:
 - o VN5160S-E (VNJ5 as ST internal code)
 - VNLD5090E (VNY9 as ST internal code)
- VIPower®M07 technology:
 - VN7040AS (XV14 as ST internal code)

1.2 Reliability Strategy and Test Plan

1.2.1 Reliability strategy

The reliability strategy was based on one diffusion lot per each test vehicles, involving different Wafer Fab locations, assembly each lot in the nominal (NN) Bonding Force and US Power condition as well as in the higher (HH) and lower (LL) case for a total amount of fifteen assembly lots.

The reliability evaluation is in agreement with ST 0061692 and AEC-Q100 rev. H Grade 1 requirements. For details on test conditions, generic data used, and specifications references refer to test results summary in section 3.

In the below table a comparison among AEC-Q100 and ZVEI requirements in case of assembly plant transfer and new frame introduction vs the applied ST plan is reported, no deviation occurred.

		Tes	t Gro	up A		Te Grou		Т	est G	roup	С	Test Group D			Test Group E							
	ТНВ	AC	тс	РТС	HTSL	HTOL	ELFR	WBS	WBP	SD	PD	EM	TDDB	нсі	NBTI	SM	нвм	СДМ	LU	ED	ЕМС	SC
AEC-Q100	х	х	х	х	х	х	х	х	х	х	х									х		
ZVEI	х	х	х	х	х	х	х	х	х	х	х									х		
ST	х	Х	х	х	х	х	х	х	х	х	х									х		

RERLVIP22035 Page 3 of 20



1.2.2 Test Plan

AEC-Q100 TEST PLAN

TEST GROUP	TEST NAME	DESCRIPTION / COMMENTS	TEST FLAG
A	PC (JL3)	Preconditioning (JL3+3 reflows simulation)	Yes
Accelerated	ТНВ	Temperature Humidity Bias	Yes
Environment Stress	AC	Autoclave at 2atm	Yes
Tests	тс	Temperature Cycling	Yes
	PTC	Power Temperature Cycling	Yes
	HTSL	High Temperature Storage Life	Yes
В	HTOL	High Temperature Operating Life	Yes
Accelerated Lifetime	ELFR	Early Life Failure Rate	Yes
Simulation Tests	EDR	Endurance Data Retention	Not Applicable
С	WBS	Wire Bond Shear	Yes
Package Assembly	WBP	Wire Bond Pull	Yes
Integrity Tests	SD	Solderability	Yes
	PD	Physical Dimension	Yes
	SBS	Solder Ball Shear	Not Applicable
	LI	Lead Integrity	Not Applicable
D Die Fabrication Reliability Tests	Test list is reported in section 5	Performed during process qualification	Not Applicable
E	ESD (HBM)	Electrostatic Discharge (Human Body Model)	Not Applicable
Electrical Verification	ESD (CDM)	Electrostatic Discharge (Charged Device Model)	Not Applicable
Tests	LU	Latch Up	Not Applicable
	ED	Electrical distribution	Yes
	FG	Fault grading	Not Applicable
	CHAR	Characterization	Not Applicable
	EMC	Electromagnetic Compatibility	Not Applicable
	SC	Short Circuit Characterization	Not Applicable
	SER	Soft Error Rate	Not Applicable
	LF	Lead (Pb) Free: (see AEC-Q005)	Not Applicable
F Defect Screening Tests	Test list is reported in section 5	To be implemented starting from first production lot	No
G Cavity Package Integrity Tests	Test list is reported in section 5	N/A: not for plastic packaged devices	Not Applicable

RERLVIP22035 Page 4 of 20



1.3 Conclusion

Reliability tests have been completed with positive results. Neither functional nor parametric rejects were detected at final electrical testing.

Relevant Destructive Physical Analysis (DPA) performed by means Wire Bond Pull/Shear tests (WBP, WBS) performed on each assembly lots (=assembly configuration) after the package oriented stress test pointed out neither abnormal break loads nor forbidden failure modes. The delamination check performed by means Scanning Acoustic Microscopy (SAM) analysis shows no significant delamination through the die-attach layer and its interfaces, nor on die-pad.

Based on the overall results obtained, the selected test vehicles designed in VIPower®M03, M05 and M07 technologies and assembled on SO8 package with the new SSHD frame in ST Bouskoura (Morocco) assembly plant, has positively passed reliability evaluation performed in agreement to AEC_Q100 Rev. H Grade 1 specification.

RERLVIP22035 Page **5** of **20**



2. Product Characteristics

2.1. Generalities



VNS3NV04DP-E

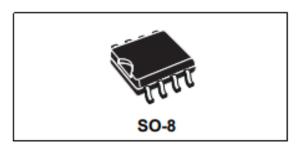
OMNIFET II

fully autoprotected Power MOSFET

Features

Max on-state resistance (per ch.)	R _{ON}	$120\text{m}\Omega$
Current limitation (typ)	LIMH	3.5 A
Drain-source clamp voltage	VCLAMP	40 V

- ECOPACK®: lead free and RoHS compliant
- Automotive Grade: compliance with AEC guidelines
- Linear current limitation
- Thermal shutdown
- Short circuit protection
- Integrated clamp
- Low current drawn from input pin
- Diagnostic feedback through input pin
- ESD protection
- Direct access to the gate of the Power MOSFET (analog driving)
- Compatible with standard Power MOSFET



Description

The VNS3NV04DP-E device is made up of two monolithic chips (OMNIFET II) housed in a standard SO-8 package. The OMNIFET II is designed using STMicroelectronics™ VIPower™ M0-3 technology and is intended for replacement of standard Power MOSFETs in up to 50 kHz DC applications.

Built-in thermal shutdown, linear current limitation and overvoltage clamp protect the chip in harsh environments.

Fault feedback can be detected by monitoring voltage at the input pin

Table 1. Device summary

	Package	Order codes	
	Package	Tube	Tape and reel
	SO-8	VNS3NV04DP-E	VNS3NV04DPTR-E

RERLVIP22035 Page **6** of **20**





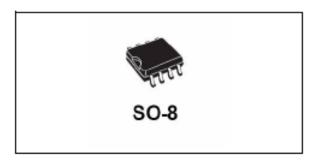
VNS14NV04P-E

"OMNIFET II" fully autoprotected Power MOSFET

Features

Туре	R _{DS(on)}	I _{IIm}	V _{clamp}
VNS14NV04P-E	35 mΩ	12 A	40 V

- Linear current limitation
- Thermal shutdown
- Short circuit protection
- Integrated clamp
- Low current drawn from input pin
- Diagnostic feedback through input pin
- ESD protection
- Direct access to the gate of the Power MOSFET (analog driving)
- Compatible with standard Power MOSFET



Description

The VNS14NV04P-E is monolithic device made using STMicroelectronics™ VIPower™ M0
Technology, intended for replacement of standard Power MOSFETs in DC to 50 KHz applications.
Built-in thermal shutdown, linear current limitation and overvoltage clamp protect the chip in harsh environments.

Fault feedback can be detected by monitoring the voltage at the input pin.

Table 1. Device summary

Pankann	Order codes Tube Tape and reel		
Package	Tube	Tape and reel	
SO-8	VNS14NV04P-E	VNS14NV04PTR-E	

RERLVIP22035 Page **7** of **20**





VN5160S-E

Single channel high side driver for automotive applications

Features

Max supply voltage	V _{CC}	41V
Operating voltage range	V _{CC}	4.5 to 36V
Max on-state resistance (per ch.)	R _{ON}	160 mΩ
Current limitation (typ)	I _{LIMH}	5.4 A
Off-state supply current	Is	2 μA ⁽¹⁾

1. Typical value with all loads connected

Main

- Inrush current active management by power limitation
- Very low stand-by current
- 3.0V CMOS compatible input
- Optimized electromagnetic emission
- Very low electromagnetic susceptibility
- In compliance with the 2002/95/EC european directive

Diagnostic Functions

- Open drain status output
- On-state open load detection
- Off-state open load detection
- Thermal shutdown indication

Protection

- Undervoltage shutdown
- Overvoltage clamp
- Output stuck to Vcc detection
- Load current limitation
- Self limiting of fast thermal transients
- Protection against loss of ground and loss of V_{CC}
- Thermal shutdown

Table 1. Device summary



- Reverse battery protection (see Figure 28)
- Electrostatic discharge protection

Applications

 All types of resistive, inductive and capacitive loads

Description

The VN5160S-E is a monolithic device made using STMicroelectronics VIPower M0-5 technology. It is intended for driving resistive or inductive loads with one side connected to ground. Active V_{CC} voltage clamp protects the device against low energy spikes. The device detects open load condition both in on and offstate, when STAT_DIS is left open or driven low. Output shorted to V_{CC} is detected in the off-state. When STAT DIS is driven high, STATUS is in a high impedance condition. Output current limitation protects the device in overload condition. In case of long duration overload, the device limits the dissipated power to safe level up to thermal shutdown intervention. Thermal shutdown with automatic restart allows the device to recover normal operation as soon as fault condition disappears.

Package	Order codes			
1 ackage	Tube	Tape and reel		
SO-8	VN5160S-E	VN5160STR-E		

RERLVIP22035 Page 8 of 20

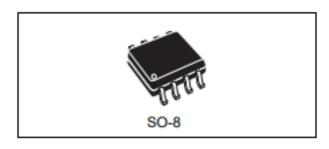




VNLD5090-E

OMNIFET III fully protected low-side driver for automotive applications

Datasheet - production data



Features

Туре	V _{clamp}	R _{DS(on)}	ID
VNLD5090-E	41 V	90 mΩ	25 A

AEC-Q100 qualified



- Drain current: 13 A
- ESD protection
- Overvoltage clamp
- Thermal shutdown
- Current and power limitation
- Very low standby current
- Very low electromagnetic susceptibility
- In compliance with the 2002/95/EC European directive

Description

The VNLD5090-E is a monolithic device made using STMicroelectronics VIPower technology, intended for driving resistive or inductive loads with one side connected to the battery. Built-in thermal shutdown protects the chip from overtemperature and short-circuit. Output current limitation protects the device in an overload condition. In case of long duration overload, the device limits the dissipated power to a safe level up to thermal shutdown intervention. Thermal shutdown, with automatic restart, allows the device to recover normal operation as soon as a fault condition disappears. Fast demagnetization of inductive loads is achieved at turn-off.

Table 1. Device summary

Package	Order codes		
Package	Tube Tape and ree		
SO-8	VNLD5090-E	VNLD5090TR-E	

RERLVIP22035 Page **9** of **20**





VN7040AJ, VN7040AS

Datasheet

High-side driver with MultiSense analog feedback for automotive applications





Product status link

VN7040AJ

VN7040AS

Features

Max transient supply voltage	Vcc	40 V
Operating voltage range	V _{cc}	4 to 28 V
Typ. on-state resistance (per Ch)	R _{ON}	40 mΩ
Current limitation (typ)	I _{LIMH}	34 A
Standby current (max)	I _{STBY}	0.5 μΑ



- General
 - Single channel smart high-side driver with MultiSense analog feedback
 - Very low standby current
 - Compatible with 3 V and 5 V CMOS outputs
- MultiSense diagnostic functions
 - Multiplexed analog feedback of: load current with high precision proportional current mirror, V_{CC} supply voltage and T_{CHIP} device temperature
 - Overload and short to ground (power limitation) indication
 - Thermal shutdown indication
 - OFF-state open-load detection
 - Output short to V_{CC} detection
 - Sense enable/disable
- Protections
 - Undervoltage shutdown
 - Overvoltage clamp
 - Load current limitation
 - Self limiting of fast thermal transients
 - Configurable latch-off on overtemperature or power limitation with dedicated fault reset pin
 - Loss of ground and loss of V_{CC}
 - Reverse battery with external components
 - Electrostatic discharge protection

Applications

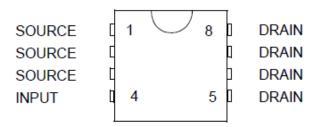
- All types of Automotive resistive, inductive and capacitive loads
- Specially intended for Automotive Turn Indicators (up to P27W or SAE1156 and R5W paralleled or LED Rear Combinations)
- Protected supply for ADAS systems: radars and sensors

RERLVIP22035 Page 10 of 20



2.2. pins connection

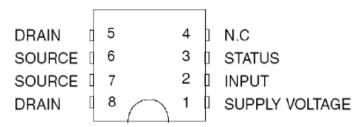
VNS3NV04DP-E, VNS14NV04P-E



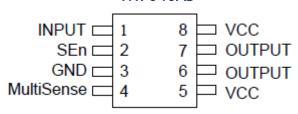
VN5160S-E



VNLD5090-E



VN7040AS

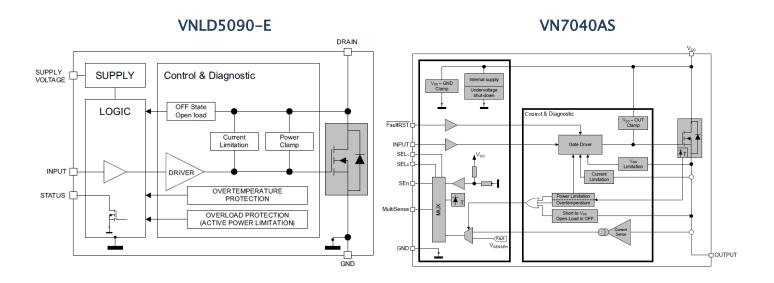


RERLVIP22035 Page 11 of 20



2.3. Block diagrams

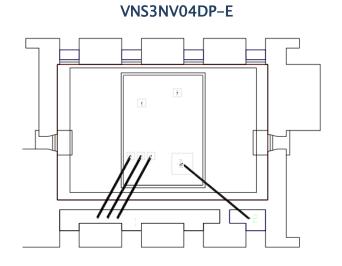
VNS3NV04DP-E, VNS14NV04P-E VN5160S-E V_{CC} DRAIN Overvoltage V_{CC} CLAMP UNDERVOLTAGE Clamp GND INPUT INPUT LOGIC STATUS OPENLOAD ON STAT_DIS Over Temperature Pwr_{LIM} SOURCE



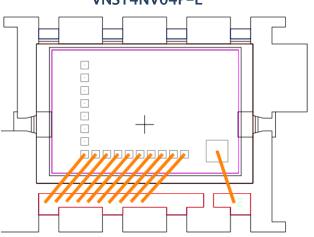
RERLVIP22035 Page **12** of **20**



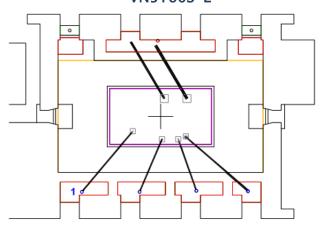
2.4. Bonding diagrams



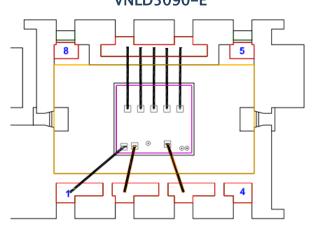
VNS14NV04P-E



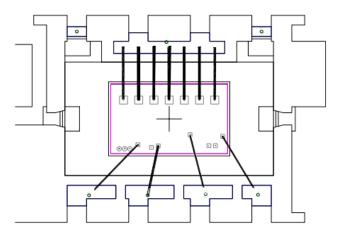
VN5160S-E



VNLD5090-E



VN7040AS



RERLVIP22035 Page **13** of **20**



2.5 Traceability

2.5.1 Wafer Fab information

Commercial Product	VNS3NV04DP-E	VNS14NV04P-E	VN5160S-E	VNLD5090-E	VN7040AS		
Wafer fab name / location		ST Singapore SG6		ST Singapore SG8	Catania (Italy) CTM8		
Wafer diameter (inches)		6"		8	"		
Silicon process technology	VIPowei	VIPower® M03		ver® M05	VIPower® M0L7		
Line code	VNS6	VNT8	VNJ5	VNY9	XV14		
Die finishing front side		SiN/POLYIMIDE		Teos+PTeos+SiOn+PIX			
Die finishing back side		Ti-Ni-Au			Ni-Au		
Die size (micron)	2350 x 1720	2550 x 3810	2240 x 1270	1720 x 1550	2500 x 1530		
Metal levels/ materials/ thicknesses	1 / AlSi /	1 / AlSi / 3.2 μm		2 /Ti/TiN/TiAlCu 3.325 µm last	2 /Ti/TiN/Ti/AlCu/TiN 3.180 µm last		

2.5.2 Assembly information

Commercial Product	VNS3NV04DP-E	VNS14NV04P-E	VN5160S-E	VNLD5090-E	VN7040AS
Assembly plant name / location		ST Bouskoura (Morocco)			
Packago description	SO-08 STRIP	SO-08 STRIP	SO-08 STRIP	SO-08 STRIP	SO-08 STRIP
Package description	DUAL ISLAND	SINGLE ISLAND	SINGLE ISLAND	DUAL ISLAND	SINGLE ISLAND
Lead frame description (material/thickness)	SO 8L 92x169 6+2 SSHD 600uOpK SpAg				
Die attach material	LOCTITE ABLESTIK QMI95072A1				
Wire bonding material/diameter	Cu D2		Cu D1, Cu D2	Cu D2	Cu D1, Cu D2
Molding compound material	SUMITOMO EME-G700KC D16mm				

2.5.3 Reliability Testing information

Reliability laboratory location	ST Bouskoura (Morocco), ST Catania (Italy)

RERLVIP22035 Page 14 of 20



3 TESTS RESULTS SUMMARY

3.1 Lots Information

Lot #	Product	Diffusion Lot	Assembly Lot	Assembly configuration Bonding Force / US Power	
	VNS3NV04P-E		CZ2251K702	N /N	
1	VNS6	6205V76	CZ2251K703	L /L	
VNSO		CZ2251K701	H / H		
	VNS14NV04P-E		CZ2325FG01	N /N	
2	VNST4NVU4P-E VNT8	6209H41	CZ2325FG03	L /L	
	VINTO		CZ2325FG02	H / H	
			CZ2346L601	N /N	
3		VN5160S-E 6202HJF	CZ2346NFRR	L /L	
	VNJ5		CZ2346NF01	H / H	
	\/\!\\		CZ2367YB03	N /N	
4	VNL5090S5-E	6205L1X	CZ2367YB02	L /L	
	VNY9		CZ2367YB01	H / H	
			1		
	5 VN7040AS XV14	V01204046		CZ21705W01	N /N
5		5121FKC	CZ21805V02	L /L	
		XV14	CZ21805V01	H / H	

RERLVIP22035 Page **15** of **20**



3.2 Test results summary

Test method revision reference is the one active at the date of reliability trial execution.

TEST GROUP A - ACCELERATED ENVIRONMENT STRESS TESTS

Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments
PC	A1	JESD22–A113 J–STD–020	24h bake@125°C, including 5 Temperature Cycling Ta=-40°C/+60°C ACC MSL3 (40h@60C/60%RH) 3x Reflow simulation Peak Reflow Temp= 260°C 100 Temperature Cycling Ta=-55°C/+150°C	5	405	2025	0/450/5	Before THB/AC/TC/HTOL/PTC
ТНВ	Δ)	JESD22 A101 JESD22 A110	Ta=85°C, 85%RH, Duration= 1000hrs	5	90	450	0/90/5	30 units / assembly lot (=assembly configuration)
AC	A3	JESD22 A102 or JESD22 A118 or JESD22- A101	ENV. SEQ. Environmental Sequence TC (Ta=-55°C / +150°C for 100 cycles) + AC (Ta=121°C, Pa=2atm for 96 hours)	5	90	450	0/90/5	30 units / assembly lot (=assembly configuration)
TC	A4	JESD22 A104	Ta=-55°C /+150°C Duration= 1000 cycles	5	90	450	0/90/5	30 units / assembly lot (=assembly configuration)
PTC	A5	JESD22 A105	Ta=-40°C /+125 °C Duration=1000 cycles	1	45	45	0/45/1	Only for VN7040AS 15 units / assembly lot (=assembly configuration)
HTSL	A6	JESD22 A103	Ta= 150°C Duration= 1000hrs	5	90	450	0/90/5	30 units / assembly lot (=assembly configuration)

TEST GROUP B - ACCELERATED LIFETIME SIMULATION TESTS

RERLVIP22035 Page 16 of 20



Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments
HTOL	В1	JESD22 A108	Bias dynamic stress (OLT) TJ=150°C Duration= 1000hrs	5	90	450	0/90/5	30 units / assembly lot (=assembly configuration)
ELFR	B2	AEC-Q100-008	Ta max=150°C Duration=24hrs	1	-	-	-	Not Applicable
EDR	В3	AFC-0100-005	Specific tests and conditions to be defined in case of NVM	-	-	-	-	Not Applicable

TEST GROUP C - PACKAGE ASSEMBLY INTEGRITY TESTS

Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments
WBS	C1	AEC-Q100-001 AEC-Q003	Wire Bond Shear: (Cpk > 1.67)	5	bond/m	0 ninimum nits	All measurement within spec limits	Performed on all assembly lot (=assembly configuration)
WBP		Mil-STD-883, Method 2011 AEC-Q003	Wire Bond Pull: (Cpk > 1.67)	5	bond/m	0 ninimum nits	All measurement within spec limits	Performed on all assembly lot (=assembly configuration)
SD	С3	JESD22 B102 ISTD-002D	Solderability: (>95% coverage) 8hr steam aging prior to testing	5	15	75	All measurement within spec limits	Performed on all assembly lot (=assembly configuration)
PD	C4	IESD22 B108	Physical Dimensions: (Cpk > 1.67)	5	10	50	All measurement within spec limits	Performed on all assembly lot (=assembly configuration)
SBS	C5	AEC-Q100-010 AEC-Q003	Only for BGA package	-	_	_	-	Not Applicable
LI	C6	IFSD22 B105	Not required for Surface Mount Devices	-	-	-	-	Not Applicable

RERLVIP22035 Page **17** of **20**



TEST GROUP D - DIE FABRICATION RELIABILITY TESTS

Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments
EM	D1		Data, test method and criteria available upon request	-	-	-	-	
TDDB	D2		Data, test method and criteria available upon request	-	-	-	-	
HCI	D3		Data, test method and criteria available upon request	-	-	-	-	Not Applicable
NBTI	D4	II EXI 1911	Data, test method and criteria available upon request	-	-	-	-	
SM	D5		Data, test method and criteria available upon request	-	-	_	-	

GROUP E - ELECTRICAL VERIFICATION

Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments
TEST	E1	User/Supplier Specification	Pre and Post Stress Electrical Test	All	All	All	Passed	All parametric and functional tests
НВМ	E2	AEC-Q100-002	Target: ±2kV	-	-	-	-	Not Applicable
CDM	E3	AEC-Q100-011	Target: ±750V on corner pins	_	-	_	-	Not Applicable
LU	E4	AEC-Q100-004	Current Injection Class II – Level A (+/-	-	-	-	-	Not Applicable
ED	F 5	AEC-Q100-009 AEC-Q003	Electrical Distributions: (Test @ Rm/Hot/Cold) (where	5	30	150	All measurement within spec	
ЕМС	E9	SAE J1752/3	Electromagnetic Compatibility (Radiated Emissions)	-	-	-	-	Not Applicable
SC	E10	AEC Q100-012	Short Circuit Characterization	-	-	-	-	Not Applicable
SER		JESD89–1 JESD89–2 JESD89–3	Applicable to devices with memory	-	-	-	-	Not Applicable
LF	E12	AEC-Q005	Lead (Pb) Free: (see AEC- Q005)	-	-	-	-	Not Applicable

RERLVIP22035 Page **18** of **20**



TEST GROUP F - DEFECT SCREENING TESTS

Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments
PAT	F1	AFC-0001	Process Average Testing: (see AEC-Q001)	Not performed on qualification lots. It will be implemented starting from first production lot				
SBA	F2	AFC-0002	Statistical Bin/Yield Analysis: (see AEC-Q002)					

TEST GROUP G - CAVITY PACKAGE INTEGRITY TESTS

Test	#	Reference	AEC-Q100 STM Test Conditions	Lots	S.S.	Total	Results FAIL/SS/Lots	Comments		
MS	G1	JESD22 B104	Mechanical Shock							
VFV	G2	JESD22 B103	Variable Frequency Vibration							
CA	G3	MIL-STD-883 Method 2001	Constant Acceleration							
GFL	G4	MIL-STD-883 Method 1014	Gross and Fine Leak	Not Applicable: not for plastic packaged devices						
DROP	G5		Drop Test, Package Drop							
LT	G6	MIL-STD-883 Method 2004	Lid Torque							
DS	G7	MIL-STD-883 Method 2019	Die Shear							
IWV	G8	MIL-STD-883 Method 1018	Internal Water Vapor							

RERLVIP22035 Page **19** of **20**



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RERLVIP22035 Page **20** of **20**